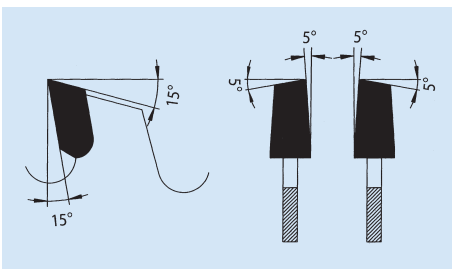
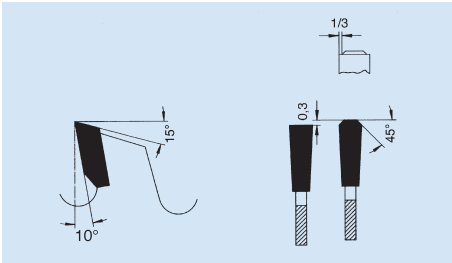


Panel Saw Blades / Conical Scoring Saw Blades
Panel = Grind TC / Scoring = Grind ATB

Type **40/42**



For sizing and scoring of double sided laminate boards in Panel sizing machines.

Item No.		D (Dia)	B (Kerf)	b (Plate)	d (Bore)	Z (Teeth)
"HOLZMA" machine						
40-380 060 072	Panel	380mm	4.8mm	3.4mm	60mm	72 (K)
42-200 045 034	Scoring	200mm	4.8/5.8mm	3.6mm	45mm	34 Conical
"SELCO" machine						
40-450 060 072	Panel	450mm	4.8mm	3.6mm	60mm	72 (C)
42-180 045 036	Scoring	180mm	4.8/5.8mm	3.6mm	45mm	36 Conical
42-200 045 034	Scoring	200mm	4.8/5.8mm	3.6mm	45mm	34 Conical
40-500 060 072	Panel	500mm	4.8mm	3.6mm	60mm	72 (D)
42-200 045 034	Scoring	200mm	4.8/5.8mm	3.6mm	45mm	34 Conical
40-600 060 072	Panel	600mm	5.8mm	4.2mm	60mm	72 (D)
42-200 046 034	Scoring	200mm	5.8/6.8mm	4.2mm	45mm	34 Conical
"SELCO" machine						
40-450 080 072	Panel	450mm	4.4mm	3.2mm	80mm	72 (F)
42-200 065 034	Scoring	200mm	4.4/5.4mm	3.2mm	65mm	34 Conical (I)
40-450 081 072	Panel	450mm	4.8mm	3.6mm	80mm	72 (F)
42-200 066 034	Scoring	200mm	4.8/5.8mm	3.6mm	65mm	34 Conical (I)

PIN HOLES:

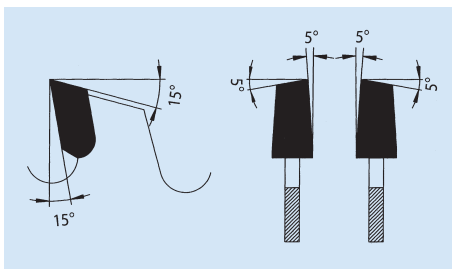
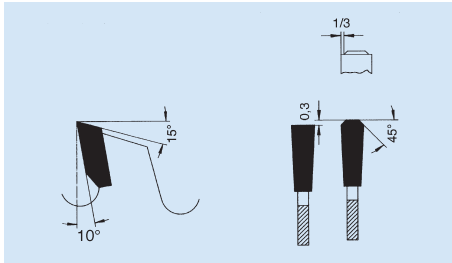
- (A) = 4/9/100 - 2/14/110
- (B) = 4/15/105
- (C) = 2/14/125
- (D) = 2/11/115
- (E) = 4/9/100
- (F) = 2/9/130 - 4/19/120
- (G) = 2/7/110 - 4/9/100 - 2/14/110
- (H) = 3/7/66
- (I) = 2/9/110
- (J) = 2/14/100-2/7/110-4/9/100
- (K) = 2/14/100
- (L) = 3/11/70

NOTE: Panel saws with Diameter 500mm and up the tip size is: 13x4mm



Conical Scoring Saw Blades Panel = Grind TC / Scoring = Grind ATB

Type **42**



For sizing and scoring of double sided laminate boards in Panel sizing machines.

Item No.		D (Dia)	B (Kerf)	b (Plate)	d (Bore)	Z (Teeth)
"SCMI" machine						
40-350 032 072	Panel	350mm	4.4mm	3.0mm	1-1/4"	72 (E)
42-150 032 024	Scoring	150mm	4.4/5.4mm	3.0mm	1-1/4"	24 Conical
"SCM SIGMA" machine – "GABBIANI" machine						
40-300 080 072	Panel	300mm	4.4mm	3.0mm	80mm	72 (J)
40-350 080 072	Panel	350mm	4.4mm	3.0mm	80mm	72 (G)
40-400 080 072	Panel	400mm	4.4mm	3.2mm	80mm	72 (A)
42-160 055 036	Scoring	160mm	4.4/5.4mm	3.2mm	55mm	36 Conical(H)
"SCHELLING" machine						
40-370 030 072	Panel	370mm	4.4mm	3.2mm	30mm	72
42-200 020 034	Scoring	200mm	4.4/5.4mm	3.0mm	20mm	34 Conical
40-400 030 072	Panel	400mm	4.4mm	3.2mm	30mm	72
42-200 020 034	Scoring	200mm	4.4/5.4mm	3.0mm	20mm	34 Conical
"GIBEN" machine						
40-355 075 072	Panel	355mm	4.4mm	3.0mm	75mm	72
42-125 045 024	Scoring	125mm	4.4/5.4mm	3.2mm	45mm	24 Conical
40-400 075 072	Panel	400mm	4.4mm	3.2mm	75mm	72 (B)
42-160 045 028	Scoring	160mm	4.4/5.2mm	3.2mm	45mm	28 Conical(L)

PIN HOLES:

- (A) = 4/9/100 - 2/14/110
- (B) = 4/15/105
- (C) = 2/14/125
- (D) = 2/11/115
- (E) = 4/9/100
- (F) = 2/9/130 - 4/19/120
- (G) = 2/7/110 - 4/9/100 - 2/14/110
- (H) = 3/7/66
- (I) = 2/9/110 - 2/9/109
- (J) = 2/14/100-2/7/110-4/9/100
- (K) = 2/14/100
- (L) = 3/11/70

NOTE: Panel saws with Diameter 500mm and up the tip size is : 13x4mm